

**Digital IMPAC pyrometer for measurement of glass surfaces
with a spectral response of 5.14 μm**

IN 140/5 • IN 140/5-H • IN 140/5-L



- Temperature ranges between 250 and 2500°C
- Very short response time, min 10 ms
- Extremely small spot sizes, min 0.9 mm
- Focusable optics
- Optimized thru-lens view finder or laser targeting light
- Built-in digital display
- Interface RS232 / RS485 switchable
- Test current output



The **IN 140/5** is a digital pyrometer for non-contact temperature measurement of glass and quartz glass surfaces with temperature ranges between 250 and 2500°C.

The instrument is characterized by a very short response time and extremely small spot sizes. Thus it is applicable for fast measuring tasks and for the measurement of smallest objects.

The type **IN 140/5-L** is equipped with a optics with better field of view (optics 2-NL).

The high speed version **IN 140/5-H** has a shorter response time of only 10 ms.

For optimal match of the instrument to the application (size of the measuring object, measuring distance) different focusable optics are available. The exact alignment of the measuring object will be achieved by a laser targeting light or a optimized thru-lens view finder.

The pyrometer is equipped with a display which shows in measuring mode the current temperature. Additionally all parameters can be read if they are changed via the integrated keys at the instrument.

Via serial interface and the provided software InfraWin the temperature can be displayed and stored on a PC, parametrizing can also be done.

The diagnostics function allows to check pyrometer and wiring.

Typical applications:

- Flat glass fabrication
- Bulb production
- Car glass assembly
- Glass bending

Technical Data

Temperature ranges:	250 - 1400°C (MB 14) 450 - 1500°C (MB 15) 300 - 1600°C (MB 16) 500 - 2500°C (MB 25)
Sub range:	any range adjustable within the temperature range, minimum span 51°C
Data handling:	digital
Spectral range:	5.14 µm (narrow band, for glass surfaces)
IR detector:	Thermopile
Power supply:	24 V AC or DC (14 to 30 V AC or DC) (AC: 48 to 62 Hz)
Power consumption:	max. 1.2 W
Analog output:	0 - 20 mA or 4 - 20 mA (linear), switchable; test current 10 mA or 12 mA by pressing test key
Load:	0 to 500 Ω
Digital Interface:	RS232 or RS485 addressable (half duplex), switchable; baud rate 1200 up to 115200 Bd
Resolution:	0.1°C on interface; 0.1°C/°F (450 to 999°C / 842 to 999°F), 1°C (= 1000°C/°F) on display; < 0.1% of the adjusted temperature sub range at the analog output
Isolation:	power supply, analog output and digital interface are galvanically isolated from each other
Operation signal:	green LED
LC display:	illuminated LC display for temperature indication or parameter settings
Parameters:	emissivity, exposure time, analog output, temperature sub range, settings of the maximum value storage, address, baud rate, internal temperature of the pyrometer.
Emissivity ε:	10 ... 120% adjustable in the instrument or via interface in steps of 0.1%
Exposure time t ₉₀ :	IN 140/5; IN 140/5-L: 80 ms; adjustable at 0.05 s; 0.25 s; 1 s; 3 s; 10 s IN 140/5-H: 10 ms; adjustable at 0.05 s; 0.25 s; 1 s; 3 s; 10 s
Maximum value storage:	built-in single or double storage. Clearing with adjusted time t _{clear} (off; 0.01 s; 0.05 s; 0.25 s; 1 s; 5 s; 25 s), extern, via interface or automatically with the next measuring object
Uncertainty: (ε = 1, t ₉₀ = 1 s)	up to 1300°C: 0.6% of reading in °C or 2°C (T _{amb.} = 15 - 30°C) *) 1% of reading in °C or 3°C (T _{amb.} = 0 - 15 or 30 - 70°C) *) above 1300°C: 0.8 % of reading in °C (T _{amb.} = 15 - 30°C) 1.2 % of reading in °C (T _{amb.} = 0 - 15 or 30 - 70°C) *) whichever value is greater. The instrument must be at a constant ambient temperature for a minimum of 30 minutes
Repeatability (ε = 1, t ₉₀ = 1 s):	0.3% of measured value in °C
Noise Equivalent Temperature Difference (NETD): (ε = 1, t ₉₀ = 1 s) T _{amb.} = 10...40°C)	MB 15 / 25: at t ₉₀ = min: 1.2°C (at 500°C measuring temperature) at t ₉₀ = min: 0.6°C (at 1200°C measuring temperature) MB 14 / 16: at t ₉₀ = min: 0.7°C (at 310°C measuring temperature) at t ₉₀ = min: 0.2°C (at 500°C measuring temperature) at t ₉₀ = min: 0.15°C (at 1200°C measuring temperature)
Sighting:	thru-lens view finder or laser targeting light (max. power level < 1 mW, λ = 630-680 nm, CDRH class II)
Ambient temperature:	0 to 70°C
Storage temperature:	-20 to 80°C
Rel. humidity:	non condensing conditions
Protection class:	IP65 (DIN 40050)
Weight:	approx. 550 g
CE-label:	according to EU directives about electromagnetic immunity



Features

Advantages or the digital signal processing: The signal processing of series 140 pyrometers is fully digital, i.e. the detector signal are digitized immediately and digitally processed. With this technique an extremely high accuracy and repeatability is achieved.

Accuracy: The high accuracy is achieved by the digital linearisation of the sensor output as well as the digital compensation for the ambient temperature.

Temperature range: Due to the digital technique any temperature sub range within the full temperature range can be set. The analog measuring output corresponds automatically to the selected sub range. This setting of a sub range does not effect the high accuracy and repeatability.

Output: The analog measuring outputs 0 ... 20 mA or 4 ... 20 mA are selectable as well as the serial digital interfaces RS232 or RS485. Additionally the interface allows the controlling of the pyrometer via PC.

Bus control: The serial interface RS485 facilitates the integration of the pyrometer into existing field bus systems.

Calibration: A calibration of the pyrometer can be done with help of a PC and a calibration source without opening the housing.



Focusable Optics

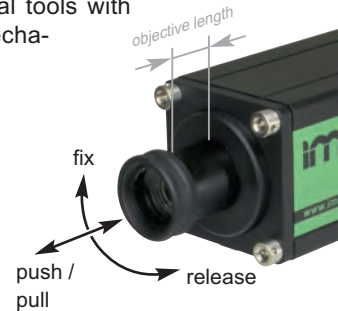
Focusable optics for IN 140/5 and IN 140/5-H			
	Measuring distance a [mm]	Spot size M_{90} [mm]	
		MB 14 and MB 16	MB 15 and MB 25
Optics 1-N	a = 100	1.3	1
	a = 111	1.3	1
	a = 128	1.4	1.1
Optics 2-N	a = 187	1.6	1.3
	a = 229	2.1	1.7
	a = 322	2.9	2.4
Optics 3-N	a = 362	3.3	2.4
	a = 362	5.7	4.1
	a = 362	21	15
Aperture D [mm] *):		14 ... 17	

Focusable optics for IN 140/5-L			
	Measuring distance a [mm]	Spot size M_{90} [mm]	
		MB 14 and MB 16	MB 15 (laser targeting light), MB 25
Optics 2-NL	a = 159	1.3	0.9
	a = 178	1.6	1.1
	a = 235	2.2	1.5
Aperture D [mm] *):		14 ... 17	

*) Note: The aperture D depends on the objective length

The pyrometers are available with different focusable optics. They offer the smallest possible spot size at any distance (exception: the optics of the IN 140/5-L with MB 15 and view finder is fixed adjusted). The adjustment can be done easily without additional tools with help of the „turn and clamp“ mechanism (one hand). The spot sizes are shown in the following table (all distances are measured from the front of the lens).

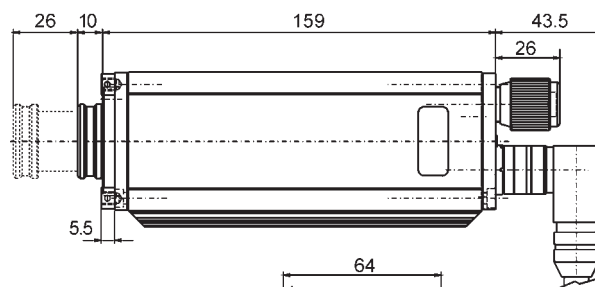
For spot sizes between those in the table, values can be found by interpolation.



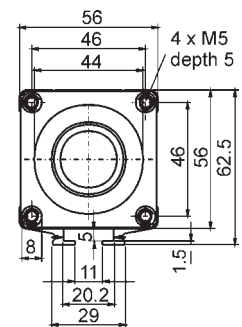
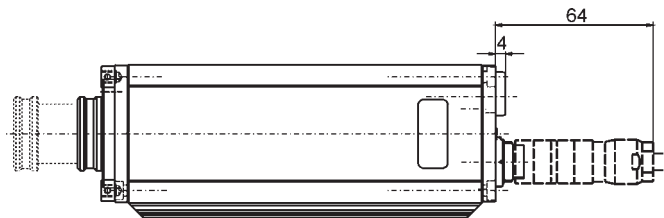
Fixed optics for IN 140/5-L		
	Measuring distance a [mm]	Spot size M_{90} [mm]
Optics 2-NL (fixed)	a = 163	0.9
Aperture D [mm]:		17

Dimensions

Pyrometer with thru-lens view finder



Pyrometer with laser targeting light



All dimensions in mm

Reference Numbers

Type	Temperature range	With laser targeting light	With thru-lens view finder
IN 140/5 (focusable optics)	MB 14: 250 - 1400°C	3 877 380	3 877 390
	MB 16: 300 - 1600°C	3 877 360	3 877 370
	MB 15: 450 - 1500°C	3 877 400	3 877 410
	MB 25: 500 - 2500°C	3 877 420	3 877 430
IN 140/5-H (focusable optics)	MB 14: 250 - 1400°C	3 877 580	3 877 590
	MB 16: 300 - 1600°C	3 877 560	3 877 570
	MB 15: 450 - 1500°C	3 877 600	3 877 610
	MB 25: 500 - 2500°C	3 877 620	3 877 630
IN 140/5-L (focusable optics)	MB 14: 250 - 1400°C	3 877 480	3 877 490
	MB 16: 300 - 1600°C	3 877 460	3 877 470
	MB 15: 450 - 1500°C	3 877 900	3 877 910
	MB 25: 500 - 2500°C	3 877 520	3 877 530
IN 140/5-L (fixed optics)	MB 15: 450 - 1500°C	3 877 500	3 877 510

Scope of delivery:

Device with thru-lens sighting or laser targeting light, selectable optics, PC software "InfraWin", allen key 3 mm, operation manual.

Ordering notes:

- When ordering a type IN 140/5 or IN 140/5-H, please select one optics (1-N, 2-N or 3-N).
- A connection cable is not included in scope of delivery and has to be ordered separately.



Laser button

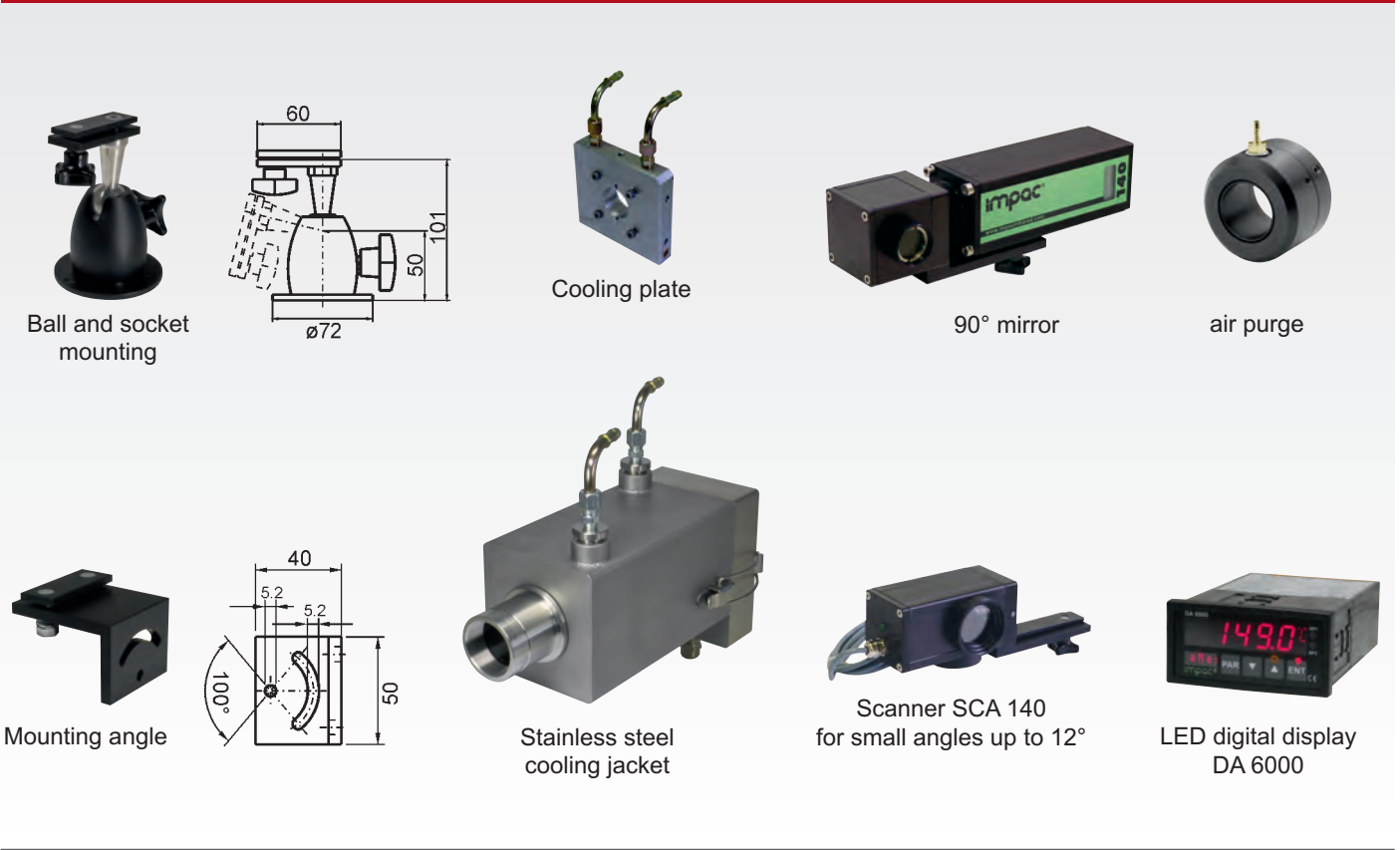


View finder

Reference Numbers Accessories

3 820 340	Connection cable, length 5 m, 90° connector	3 835 460	90° mirror with CaF ₂ window
3 820 530	Connection cable, length 10 m, 90° connector	3 843 530	Scanner SCA 140, (scanning angle 0 - 12°, 1 - 5 Hz), with CaF ₂ window
3 820 540	Connection cable, length 15 m, 90° connector	3 835 290	Air purge for scanner SCA 140
3 820 830	Connection cable, length 20 m, 90° connector	3 852 290	Power supply NG DC for DIN rail mounting; 100 to 240 V AC ⇒ 24 V DC, 1 A
3 820 840	Connection cable, length 25 m, 90° connector	3 890 640	LED digital display DA 4000-N
3 820 550	Connection cable, length 30 m, 90° connector	3 890 650	LED digital display DA 4000: with 2 limit switches
3 820 330	Connection cable, length 5 m, straight connector	3 890 560	LED digital display DA 6000-N: with possibility for pyrometer parameter settings for digital IMPAC pyrometers; RS232 interface
3 820 500	Connection cable, length 10 m, straight connector	3 890 570	LED digital display DA 6000-N: with possibility for pyrometer parameter settings for digital IMPAC pyrometers; RS485 interface
3 820 510	Connection cable, length 15 m, straight connector	3 890 520	LED digital display DA 6000; DA 6000-N additional with 2 limit switches and analog input and output, RS232 interface
3 820 810	Connection cable, length 20 m, straight connector	3 890 530	LED digital display DA 6000; DA 6000-N additional with 2 limit switches and analog input and output, RS485 interface
3 820 820	Connection cable, length 25 m, straight connector	3 825 430	I-7520, RS232 ⇔ RS485 converter
3 820 520	Connection cable, length 30 m, straight connector		
3 820 740	Connection cable, length 5 m, straight connector, temperature resistant up to 200°C		
3 820 750	Connection cable, length 5 m, 90° connector, temperature resistant up to 200°C		
3 834 280	Adjustable mounting angle		
3 834 270	Ball and socket mounting		
3 835 230	Air purge		
3 837 290	Cooling jacket, stainless steel		
3 835 060	Air purge for cooling jacket		
3 834 140	Heavy ball and socket mounting for cooling jacket		
3 837 240	Cooling plate		

Overview Accessories



LumaSense Technologies

Americas and Australia Sales & Service

3301 Leonard Court
Santa Clara, CA 95054

Tel.: +1 408 727-1600

Fax: +1 408 727-1677

info@lumasenseinc.com

Europe, Middle East, Africa Sales & Service

D-60326 Frankfurt, Germany
Kleyerstr. 90

Tel.: +49 69 97373-0

Fax: +49 69 97373-167

India

Sales & Support Center
Mumbai, India

Tel.: +91 22 67419203

Fax: +91 22 67419201

China

Sales & Support Center
Shanghai, China

Tel.: +86 21 5882 2277

Fax: +86 21 5887 0077

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